



Technical-Economic Modeling of CO₂ Sequestration - EOR

Gabriel A. Costa Lima

(gabriel.costa.lima@gmail.com; Mobile: 19 9 9254 8380)

Ana Teresa F. S. Gaspar

November 15th, 2017.

Outline

- 1) Motivation / Objective
- 2) Introduction: CO₂ Sequestration
- 3) Costs of CO₂ Sequestration
- 4) Methodology:
 - CO₂ Life Cycle
 - Economic Analysis
- 5) Case Study: Mature Oilfield
- 6) Results
- 7) Conclusions

Motivation



Wikipedia:

Carbon dioxide emissions for the top 40 countries by total emissions in 2013, given as totals and per capita. Data from [EU Edgar database](#)

1) Motivation

- Avoiding CO₂ emissions
increase oil production in a mature oil
reservoir through gas injection.
- Recovering residual oil
prolonging the lifetime
extending benefits to local communities.

1) Goal

- Development of a methodology to evaluate the technical-economic feasibility of CO₂ Sequestration in EOR operations.

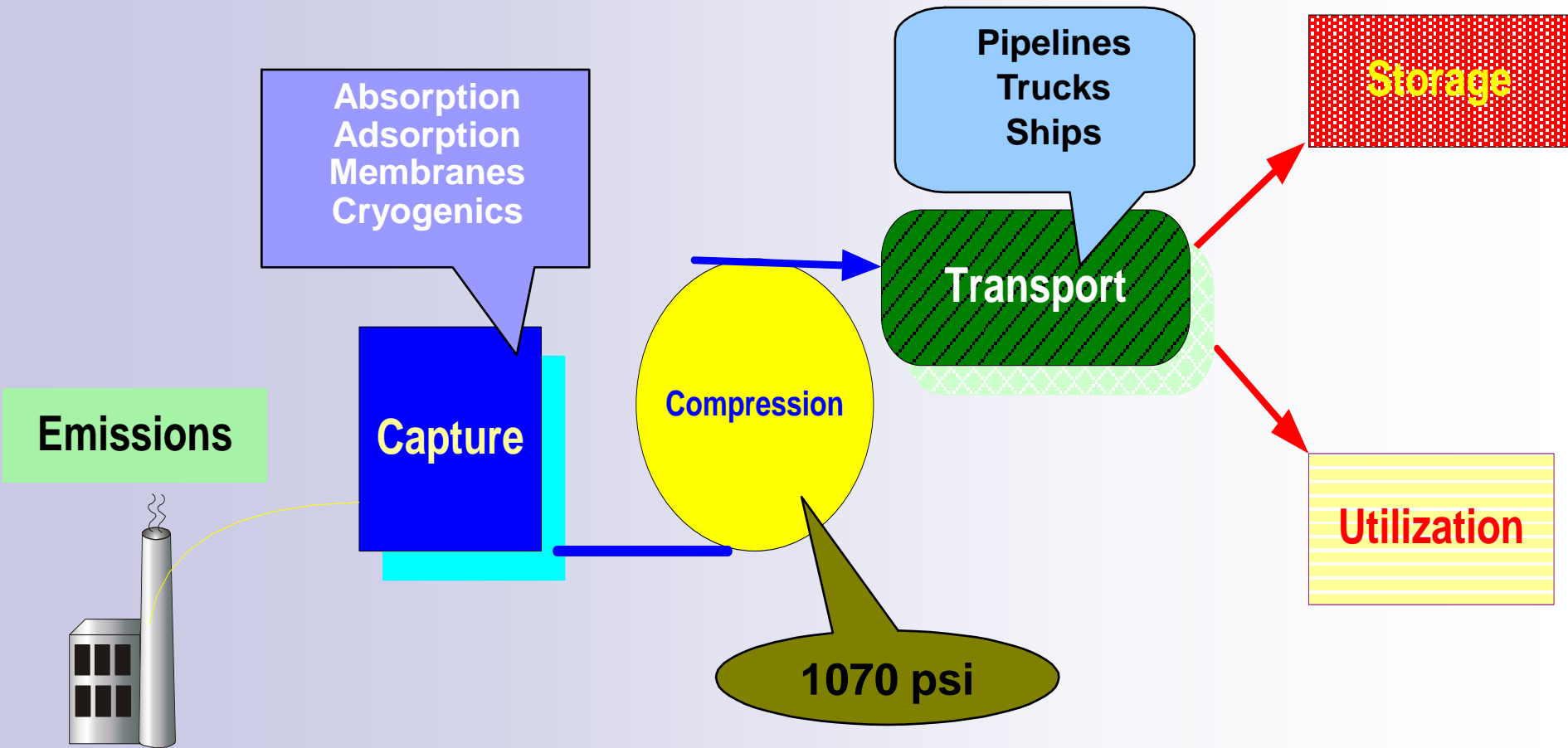
2) CO₂ Sequestration

“Capture and Safe Storage”

Sites of CO₂ Storage:

- Depleted Oil and Gas Reservoirs
- Deep Saline Formations
- Oceans
- Forests
- Utilization: EOR and ECBM

2) Steps of CO₂ Sequestration



3) Costs of CO₂ Sequestration

Source of Emissions	Costs of Capture and Recompression (US\$/tCO₂)
Fertilizer	4
Hydrogen Production	4
Power Plants	32 - 53
Petrochemical	40 - 45
Iron Steel	36

Hendriks et al., 2004

3) Costs of CO₂ Sequestration

Source of Emissions	Costs of Capture and Recompression (US\$/tCO ₂)
Fertilizer	4
Hydrogen Production	4
Power Plants	32 - 53
Petrochemical	40 - 45
Iron Steel	36

Hendriks et al., 2004

Transportation	US\$/tCO ₂ per 250 km
Pipeline	1 - 8

IPCC, 2005

3) Costs of CO₂ Sequestration

Source of Emissions	Costs of Capture and Recompression (US\$/tCO ₂)
Fertilizer	4
Hydrogen Production	4
Power Plants	32 - 53
Petrochemical	40 - 45
Iron Steel	36

Hendriks et al., 2004

Transportation	US\$/tCO ₂ per 250 km
Pipeline	1 - 8

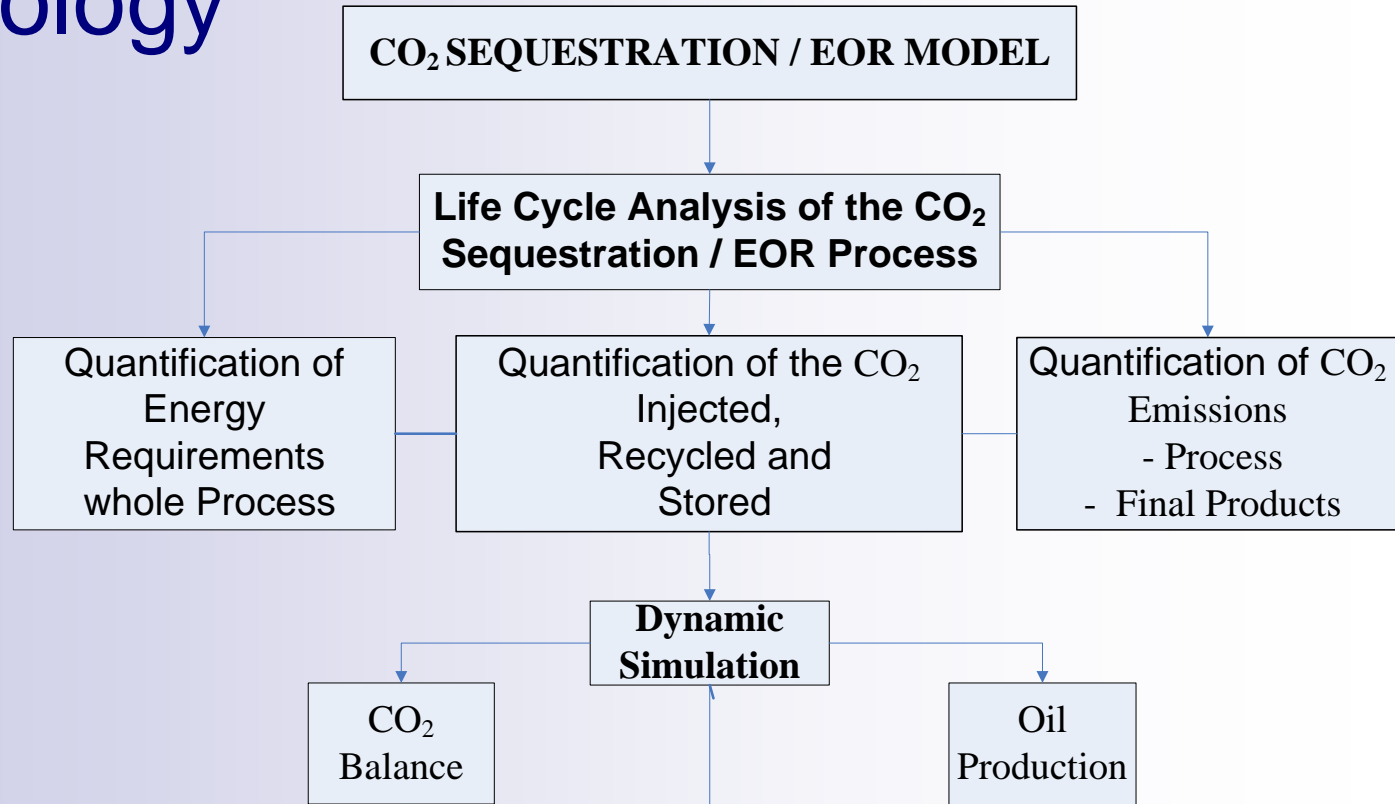
IPCC, 2005

Storage Site	Storage Costs (US\$/ tCO ₂)
Geological Reservoir	5 - 20
Ocean	5.53 -17.64

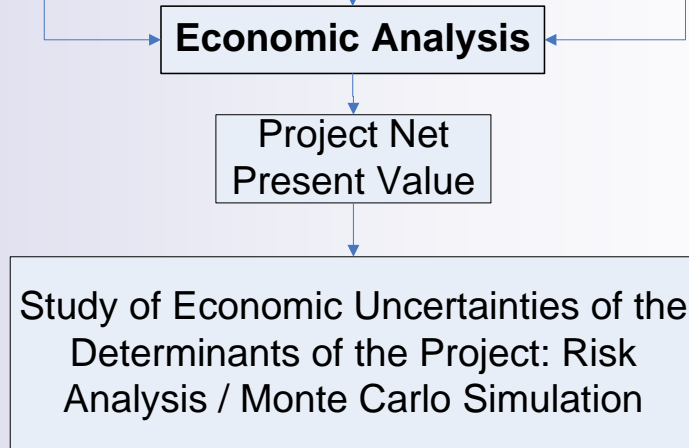
Nguyen and Allinson, 2002
Herzog and Golomb, 2004

4) Methodology

Technical Stage

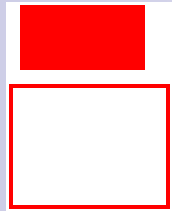


Economic Stage

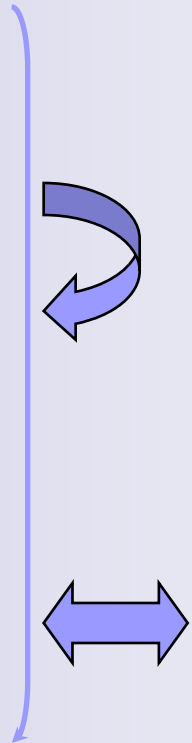
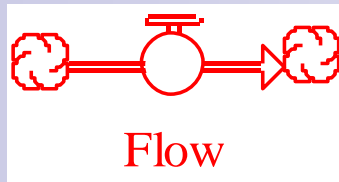


4) Methodology: Dynamic Systems (I)

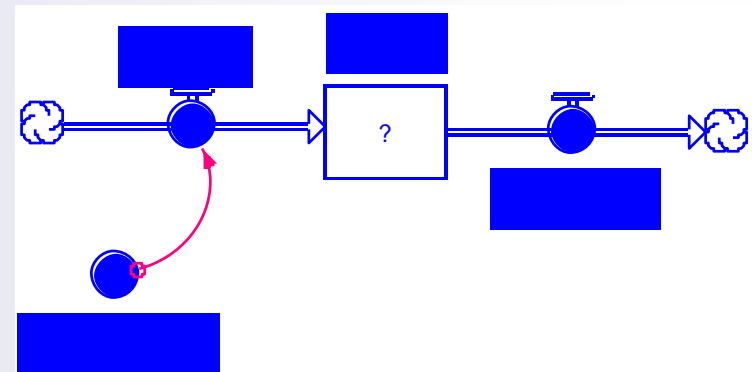
Stock = Accumulations



Flows = Rate of Change



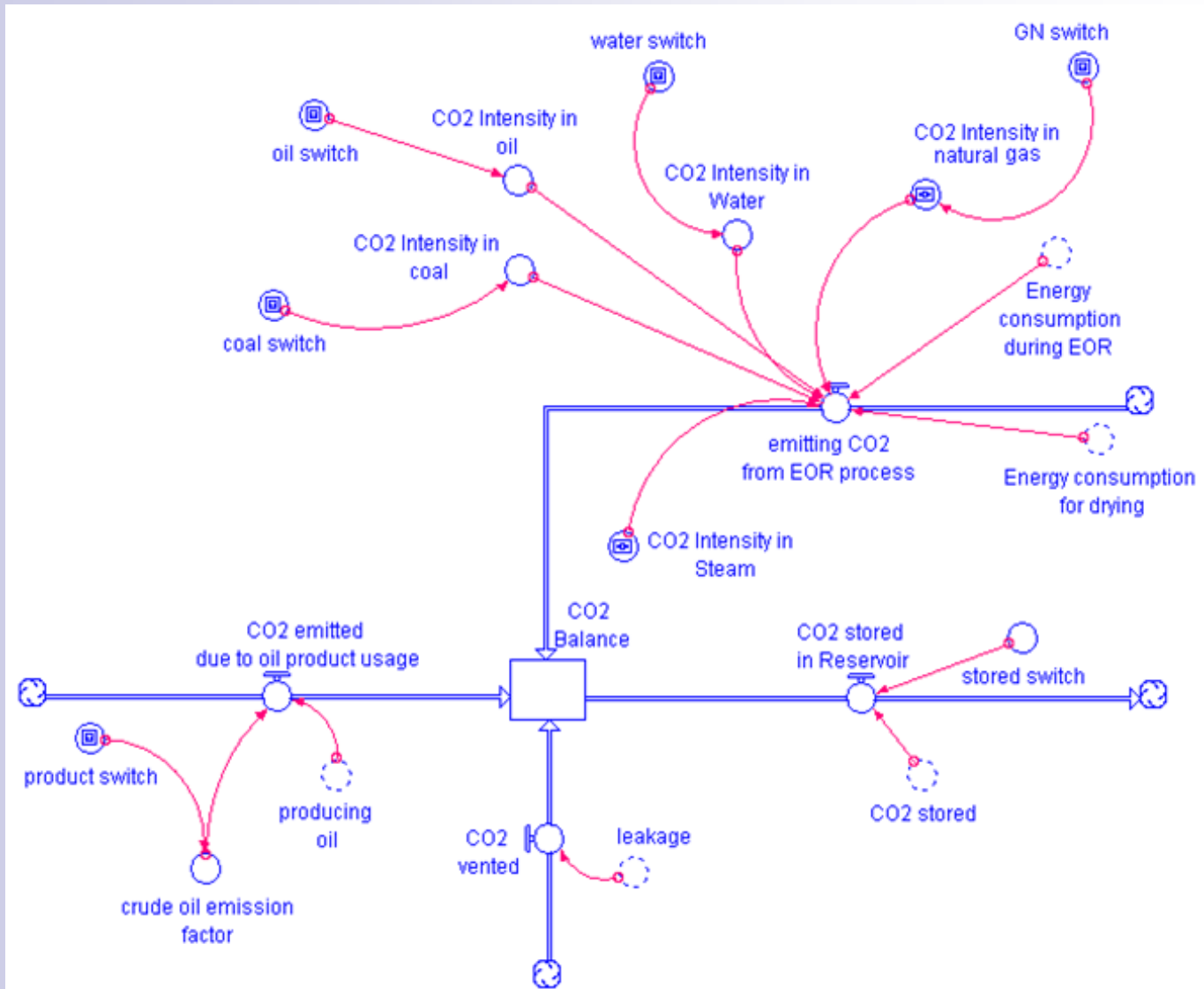
Tools of System Dynamics



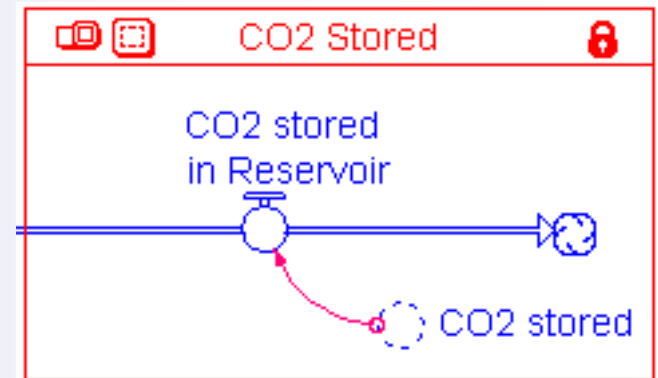
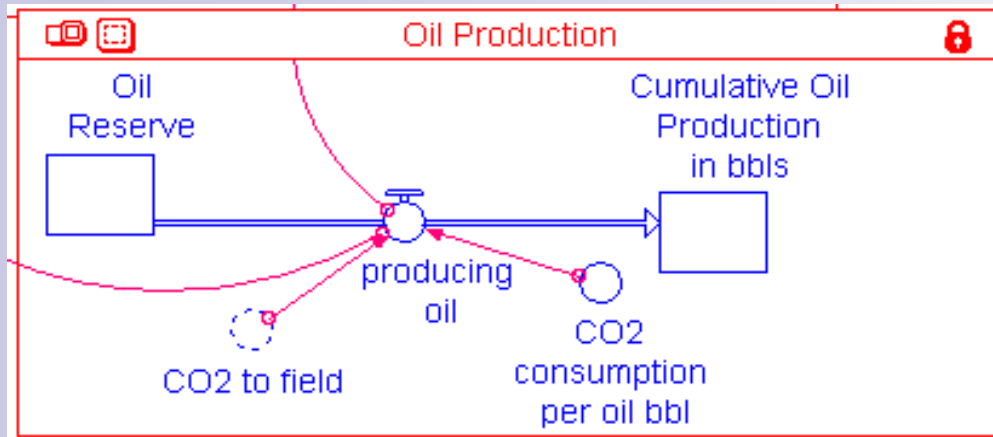
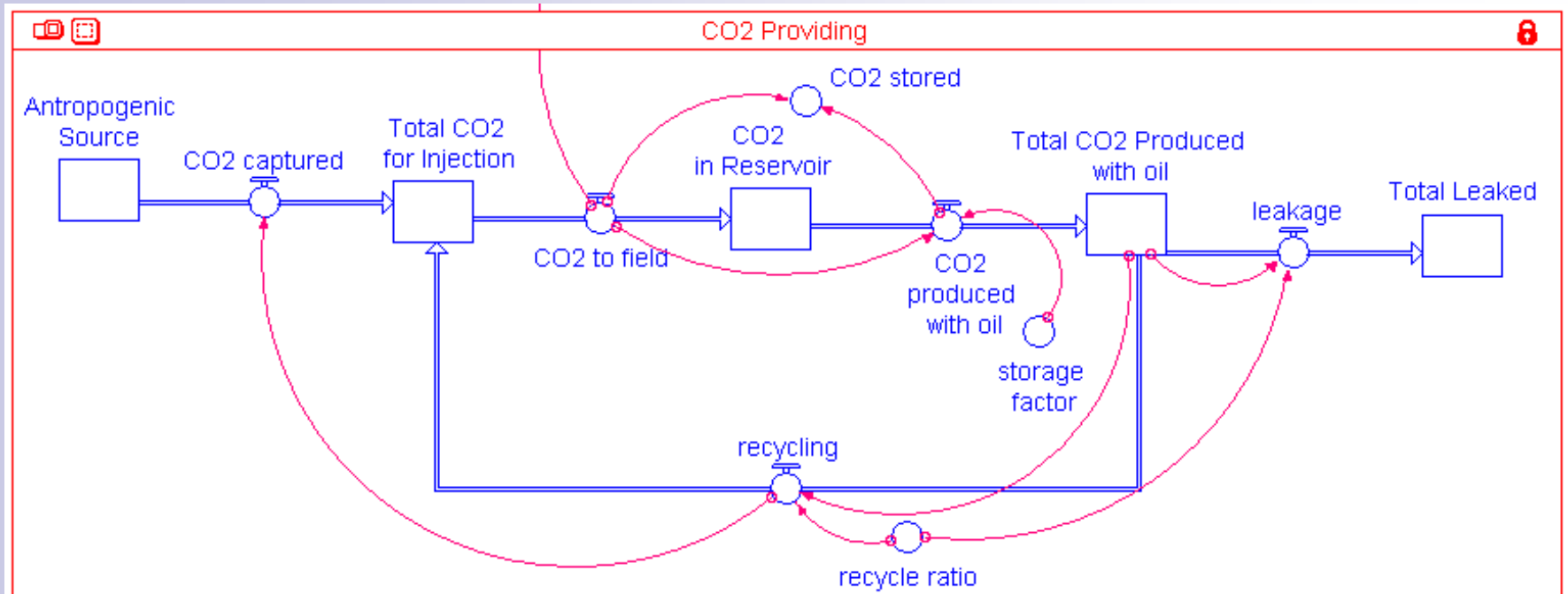
STELLA® : Systems Thinking Educational Learning Laboratory with Animation

4) Methodology: Life Cycle (I)

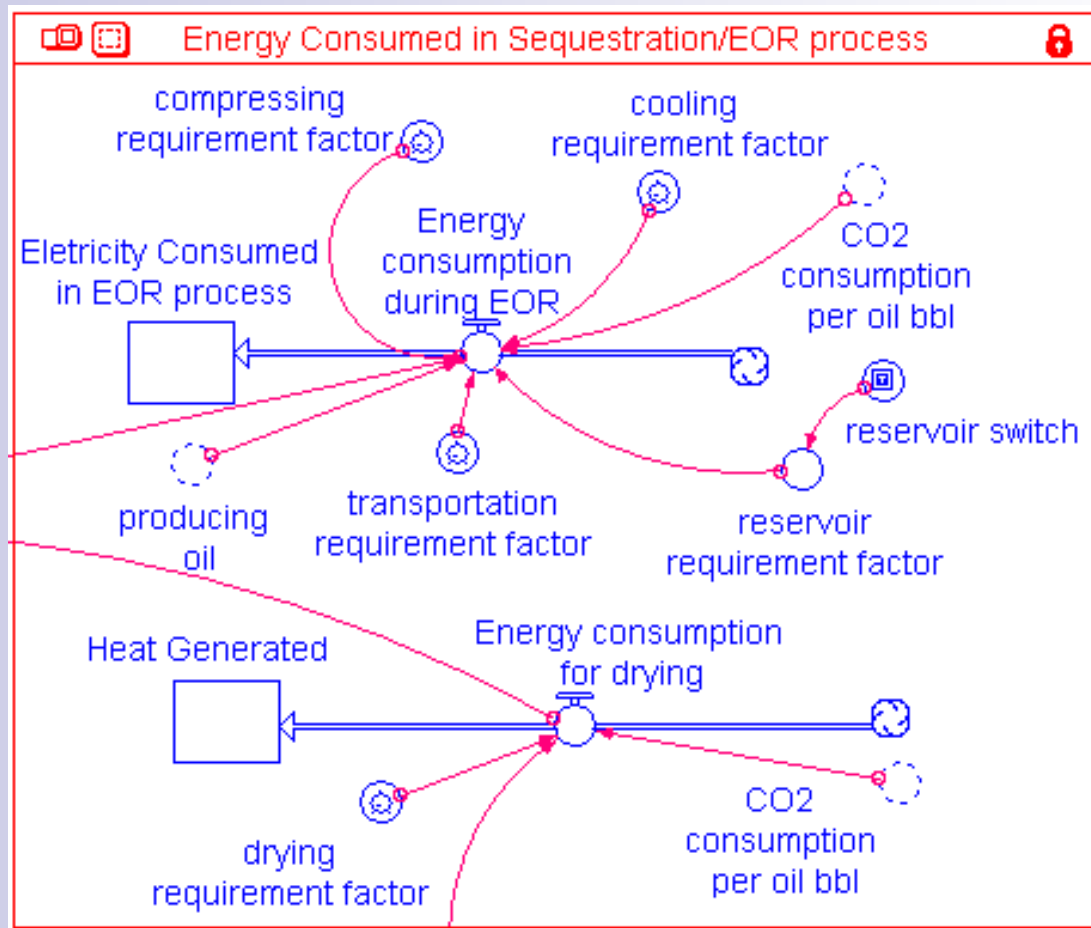
Map/
Model Level



4) Methodology: Life Cycle (II)



4) Methodology: Energy Requirements



Compression
3 Stages

$$P_0 = 40 / P_1 = 127.6 / P_2 = 407 / P_3 = 1,300 \text{ psi}$$

$$T = 50^\circ\text{C}$$

(Stationary, Adiabatic, Reversible state)

4) Methodology: Energy for Transportation

- Fluid Velocity
- Reynolds Number
- Pressure Drop
- Bernoulli Equation



4) Methodology: Energy for EOR

- Separation of CO₂ from produced gases
- Breakthrough
- Pumping the oil to the market



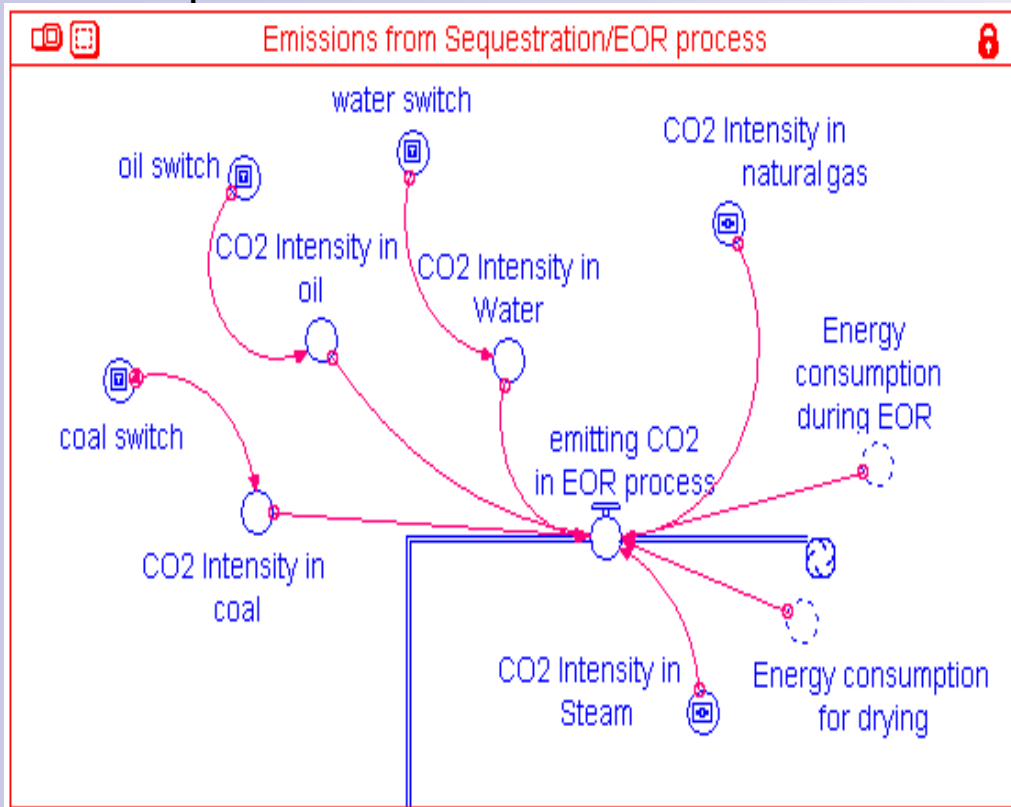
Power = 5 Hp/bopd (CO₂EOR)
0.75 Hp/bopd (thermal EOR)

Source: EPRI, 1999

4) Methodology: CO₂ Emissions

INDIRECT

Sequestration/EOR Process



$$\text{Emissions (electricity)} = \text{Specific emission} \times \text{Energy consumed}$$

DIRECT

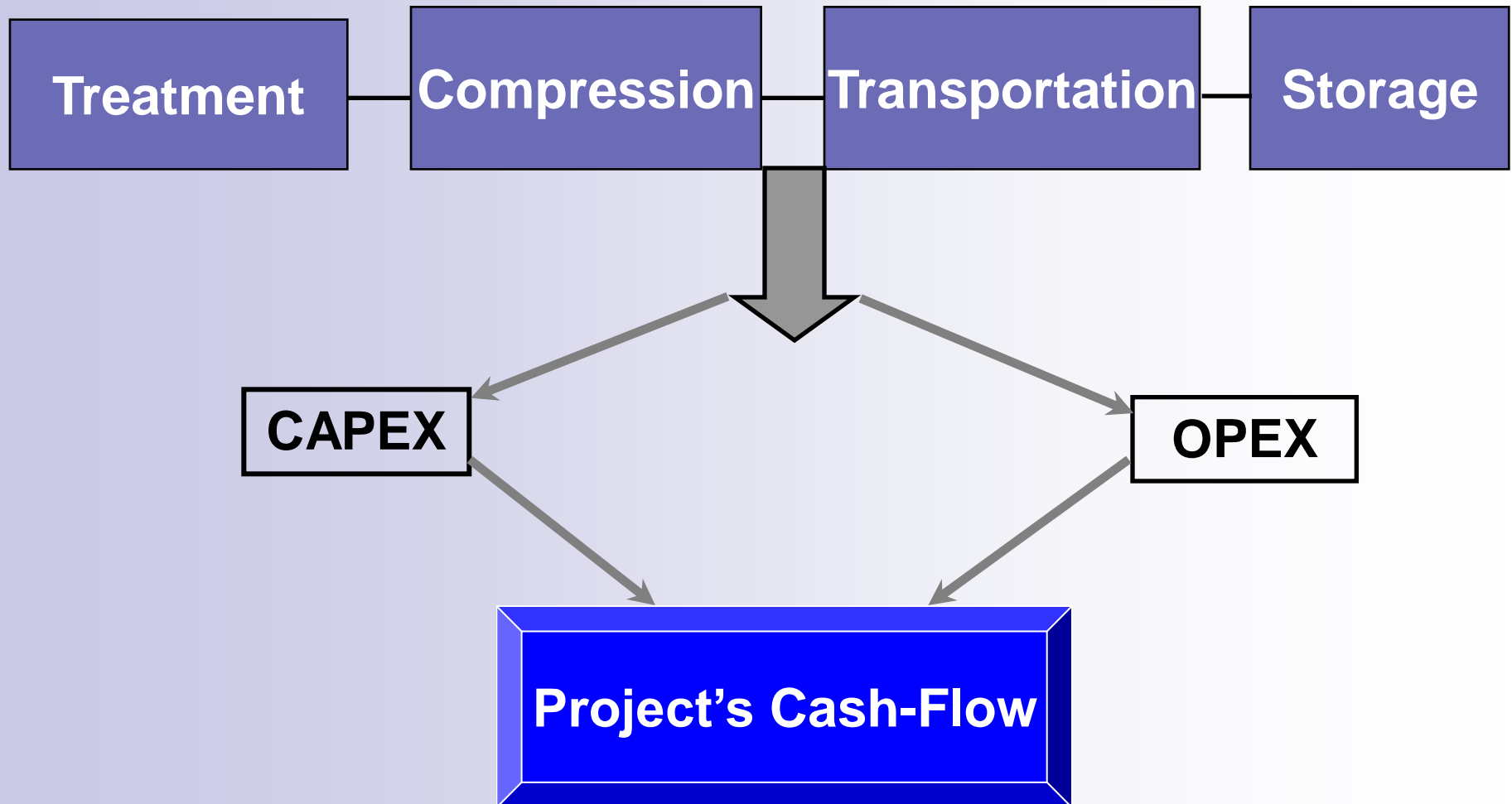
Leakage

$$\text{Emissions} = 0.005 \times \text{Total CO}_2 \text{ Injected}$$

Product Usage

$$\text{Emissions} = \text{Crude oil emission factor} \times \text{Oil produced}$$

4) Methodology: Economic Analysis (I)



4) Methodology: Economic Analysis (II)

Annual Net Cash Flow

$$\text{NCF} = (\text{R} + \text{C}_{\text{CO}_2} - \text{Roy-PIS} - \text{OpEX} - \text{IW} - \text{D}) * (1 - \text{T}) + \text{D} - \text{CapEX}$$

5) Case Study

Mature Onshore Oilfield

Source: Ammonia Production

Source – Storage site: 75 km



Ammonia Plant
200 t/d

Compression
Station



6" 2 km



6" 73 km



Field

37 MMbbl OOIP
12 km²

5) Fiscal and Economic Assumptions

Economic Characteristics

	Investments (MMUS\$)	
Treatment,		6.00
Compression		5.00
Transportation		9.00
Storage		1.00
	OpEx (US\$/t)	
Compression		7.50
Transportation		0.50
Storage		3.00
CO ₂ Purchase		12.0
Costs of Abandonment (MMUS\$)		1.10

5) Fiscal and Economic Assumptions

Economic Characteristics

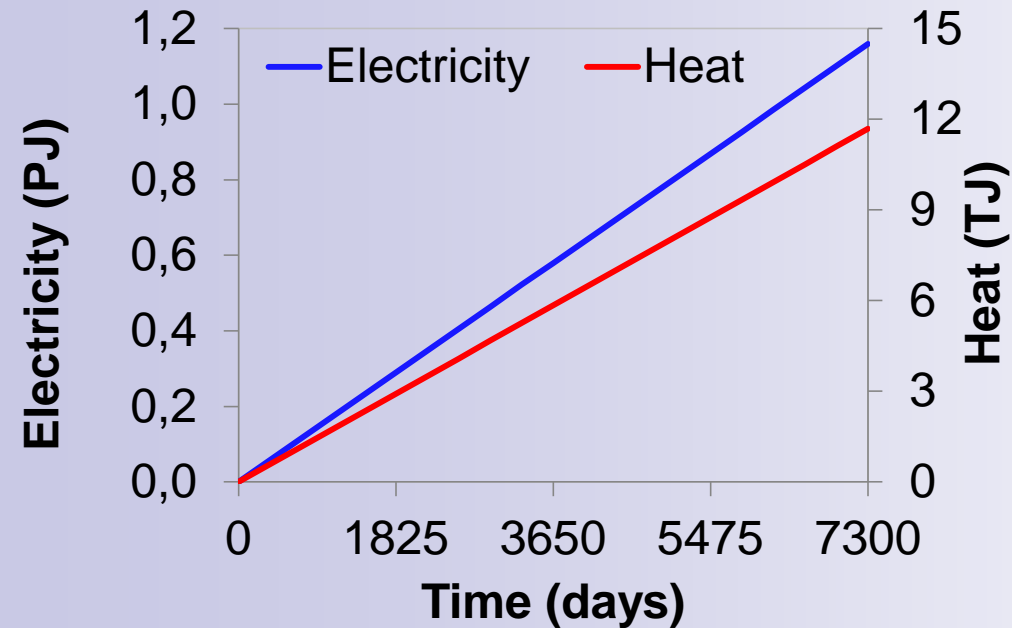
Investments (MMUS\$)	
Treatment,	6.00
Compression	5.00
Transportation	9.00
Storage	1.00
OpEx (US\$/t)	
Compression	7.50
Transportation	0.50
Storage	3.00
CO ₂ Purchase	12.0
Costs of Abandonment (MMUS\$)	1.10

Fiscal and Economic Assumptions

Useful Life (years)	20
Oil Price (US\$/bbl)	35
Discount Rate (%)	12
Corporate Tax (%)	25
PIS/PASEP + COFINS (%)	3.65
Royalties (%)	5
Area Rental (US\$/km ²)	300

6) Results: Life-Cycle

Energy Balance

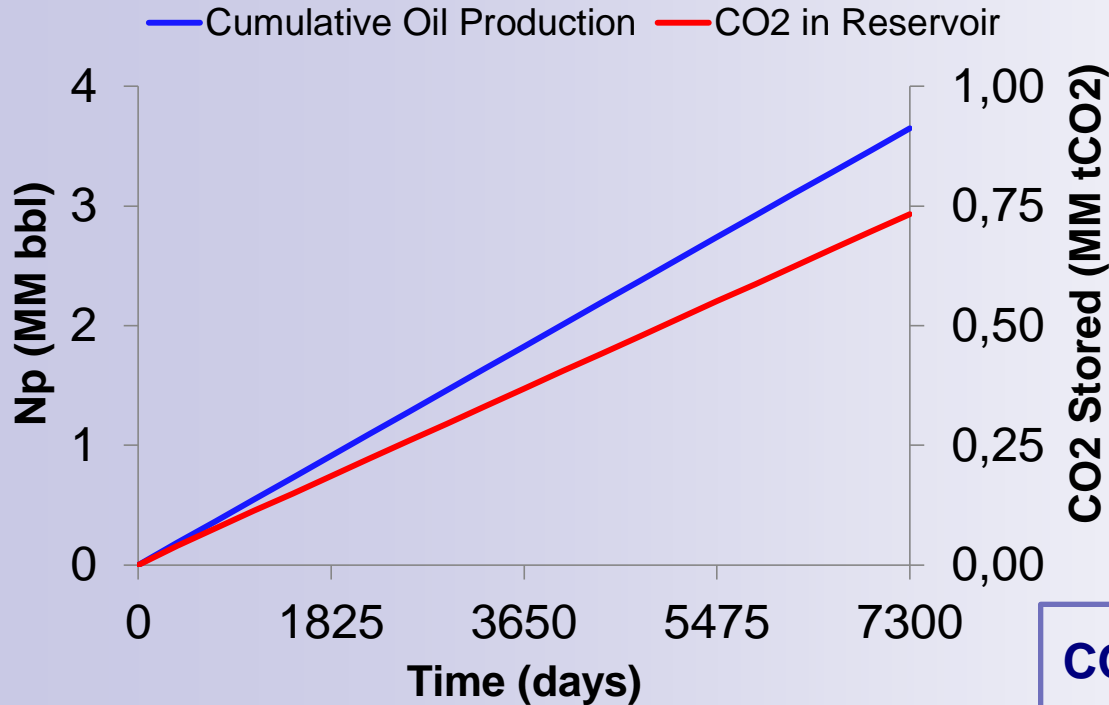


Electricity /Heat Requirements

Compression	270.5
Cooling	8.0
Drying	8.0
Transportation	10.2
EOR	508.2
Total	804.9 MJ/tCO₂

6) Results: Life-Cycle

CO₂ Storage and Np



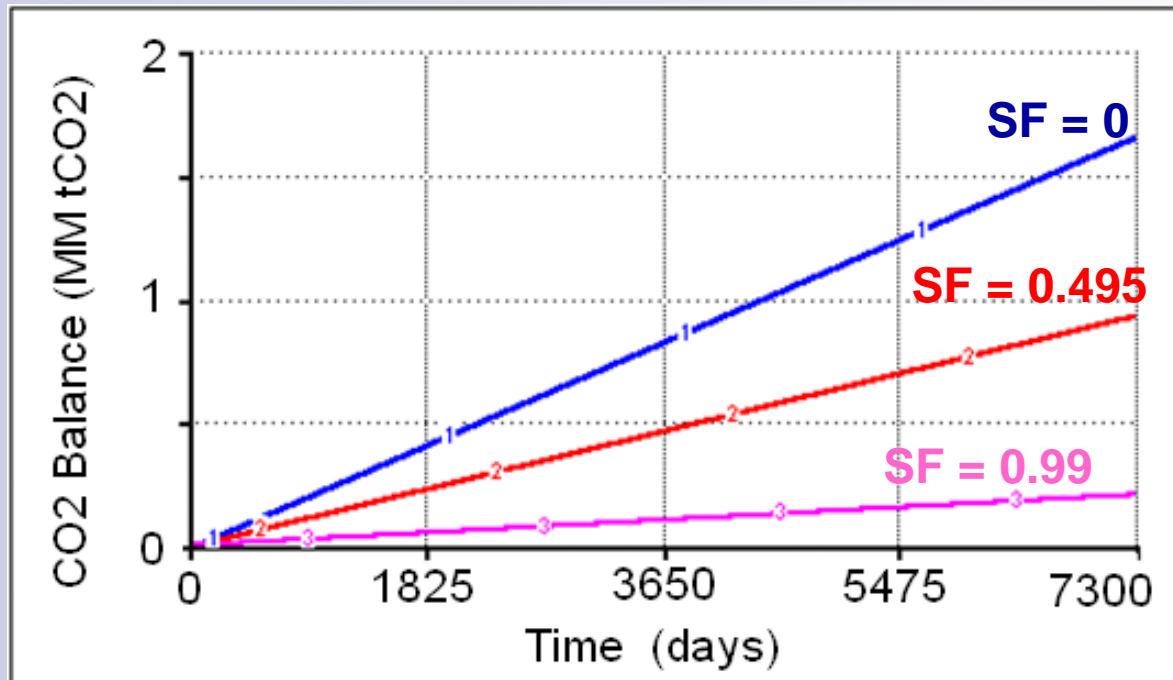
Mass Balance

50% →
0.5% →
4% →

CO ₂ Sequestration	MMtCO ₂
Total Injection	1.46
Storage	0.733
Emissions (Leaks)	0.0073
Emissions (Electricity)	0.0599
Np	3.65 MMbbl

6) Results: Life Cycle

CO₂ Balance as function of Storage Factor



1.664 MMtCO₂

0.925 MMtCO₂

0.350 MMtCO₂

No Storage (SF = 0)

Storage

{ SF = 0.495
SF = 0.990

CO₂ Balance

Increase 14%

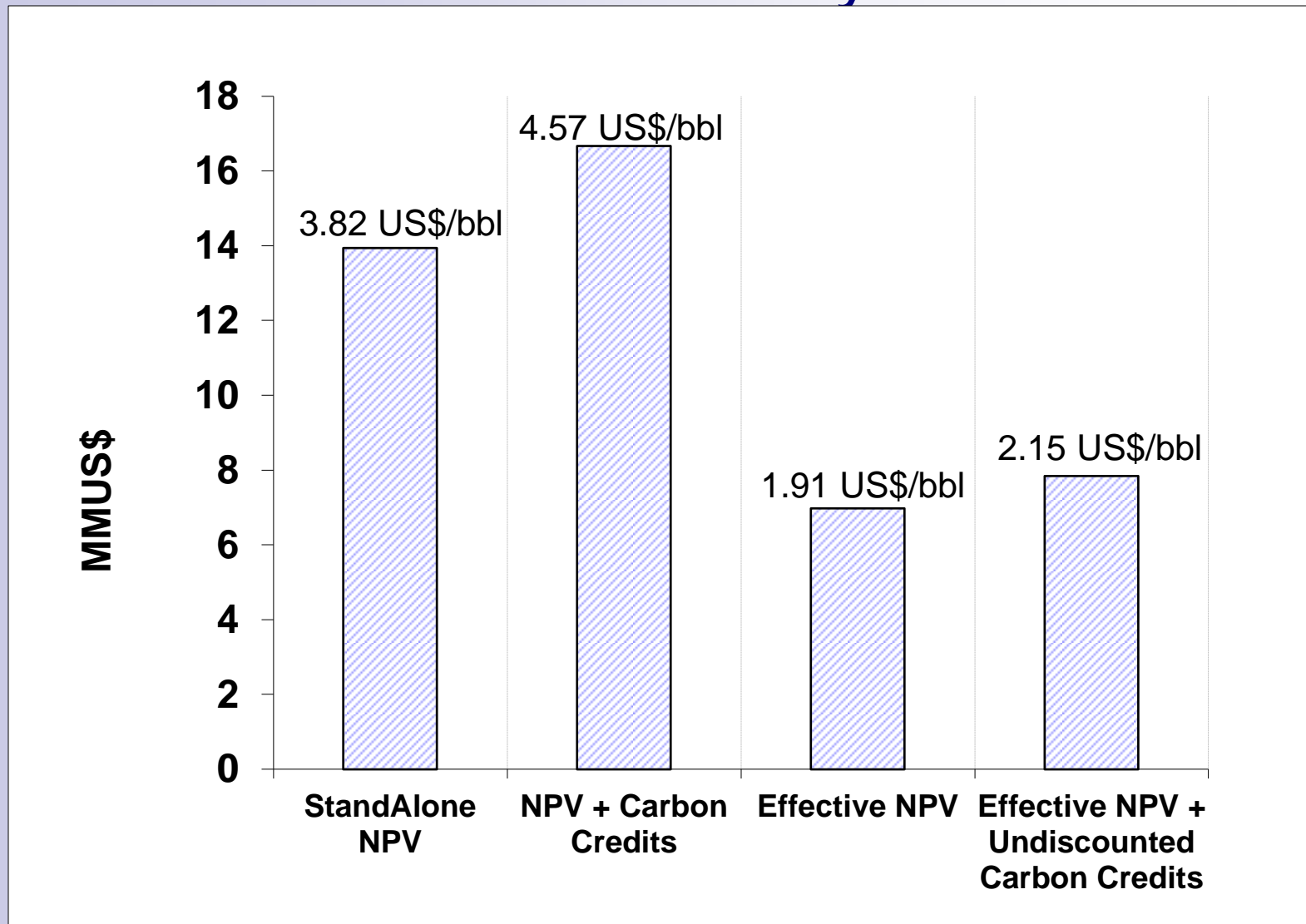
Decrease 37%

Decrease 86%

6) Results: Life Cycle

Storage Efficiency (tCO₂/ bbl)	Reference
0.18	Result of this research
0.15	Wilson <i>et al.</i> (2000)
0.30	Espie (2000)
0.18 – 0.78	Stalkup (1984)

6) Results: Economic Analysis



13.95 MMUS\$

16.67 MMUS\$

6.98 MMUS\$

7.84 MMUS\$

6) Results: Sensitivity Analysis

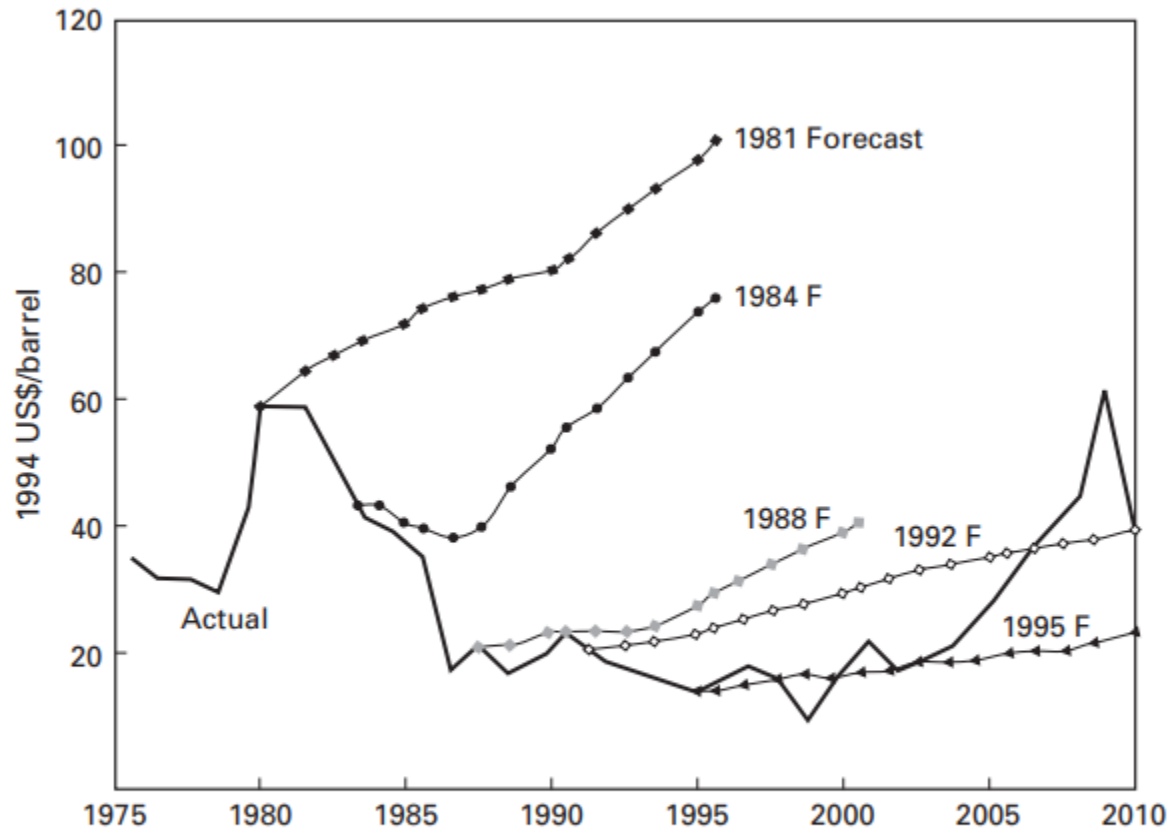
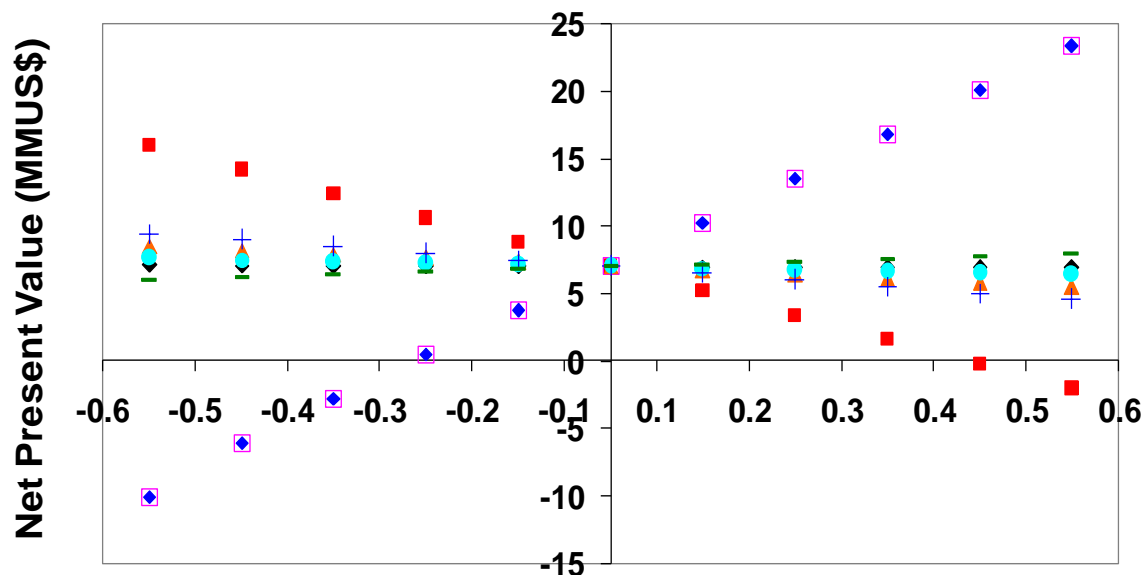


Figure 1.2

Forecasts of oil prices compared with actual prices. Notice how expert estimates failed to anticipate reality, even in the short run.

Source: U.S. Department of Energy, compiled by M. Lynch.

6) Results: Sensitivity Analysis



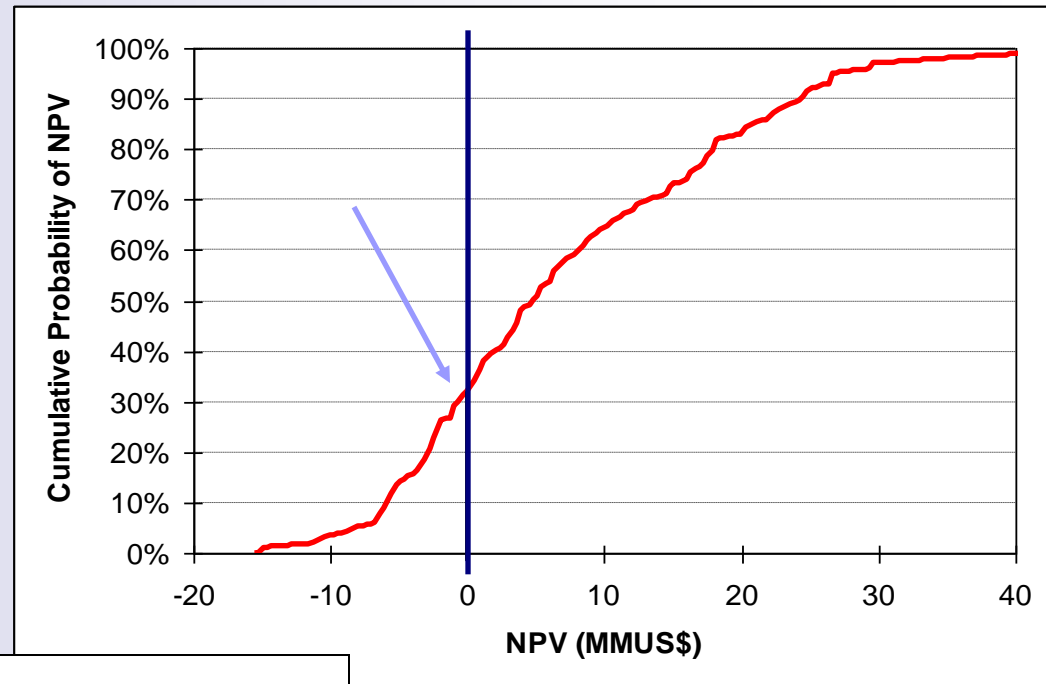
Variation

- ◆ Oil Price
- CAPEX
- ▲ OpEx Compression
- + CO2 Purchase
- Oil Production
- ◆ OpEx Transport
- OpEx Storage
- CO2 Credits

Uncertain Variables	Assumed Value	Range
Oil Price (US\$/bbl)	35.00	17.50 – 52.50
Oil Production (bbl/year)	182,500	91,250 – 273,750
CapEX (MMUS\$/tCO ₂)	21.00	10.50 – 31.50
CO ₂ Purchase (US\$/tCO ₂)	12.00	6.00 – 18.00
OpEx Compression (US\$/tCO ₂)	7.50	3.75 – 11.25
OpEx Transportation (US\$/ tCO ₂)	0.50	0.25 – 0.75
OpEx Storage (US\$/tCO ₂)	3.00	1.50 – 4.50
Credits (US\$/ tCO ₂)	10.00	5.00 – 15.00

6) Results - Risk Analysis

Uncertainties



Uncertain Variables	Distribution	Input Parameter Values
Oil Price (US\$/bbl)	lognormal	mean = 35; sd= 10%
Amount of CO ₂ Injected (t)	triangular	150; 200; 250
Storage factor (%)	normal	mean = 50%; sd= 10%
Discount rate (%)	lognormal	mean = 12%; sd = 4%
CO ₂ Credits (US\$/t)	lognormal	mean =10; sd = 5%
Opex Transp. (US\$/t)	triangular	0.3; 0.5; 1.5
Opex Compression (US\$/t)	triangular	6; 7.5; 9
Opex Storage (US\$/t)	triangular	1.5; 3; 4.5
Opex Treatment (US\$/t)	triangular	10; 12; 18

7) Conclusions (I)

- CO₂ sequestration \longrightarrow efficient tool to control greenhouse gas emissions into the atmosphere.
- Costs and CO₂ LCA.
- Some variables minimize the energy usage.
- EOR highly energy intensive
- Optimize strategies to maximize CO₂ storage with the same or even increased oil production.

7) Conclusions (II)

- ↑ Oil prices stimulate investments in CO₂ sequestration with EOR.
- ↓ CO₂ credits ⇒ do not influence the NPV strongly.
EOR, even without credits, CO₂ sequestration is economical.



Technical-Economic Modeling of CO₂ Sequestration - EOR

Gabriel A. Costa Lima

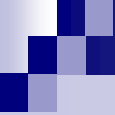
(gabriel.costa.lima@gmail.com; Mobile: 19 9 9254 8380)

Ana Teresa F. S. Gaspar

November 15th, 2017.

References

- EPRI, 1999: "Enhanced Oil Recovery Scoping Study". Palo Alto, CA: TR - 11386.
- HENDRIKS, C., GRAUS, W. e van BERGEN, F., 2004. "Global carbon dioxide storage potential and costs", ECOFYS, report n° EEP – 02001.
- HERZOG, H., and GOLOMB, D., 2004. Carbon Capture and Storage from Fossil Fuel Use. Encyclopedia of Energy, Elsevier Science Inc., New York, pp 277-287.
- IPCC, 2005. IPCC Special Report on Carbon Dioxide Capture and Storage. Prepared by Working Group III of the Intergovernmental Panel on Climate Change [B. Metz, O. Davidson, H.C. Coninck, M. Loos, and L.A. Meyer (eds.)]. Cambridge University Press, Cambridge, United Kingdom and New York, NY, USA, 442 pp.
- NGUYEN, N. e ALLINSON, W.G., 2002. "The economics of CO₂ capture and geological storage", paper 77810, SPE Asia Pacific Oil and Gas Conference and Exhibition, Melbourne, Australia.
- STELLA, 2001. Version 7.0.1: Modeling Software. [S.I.]: High Performance Systems, Inc. (HPS).



**Technical-Economic Modeling of
CO₂ Sequestration
considering
Injection in Mature Oilfields**

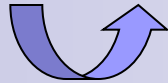
Ana Teresa F. S. Gaspar Ravagnani

4) Methodology: Energy for Transportation

Fluid Velocity Reynolds Number

$$v = \frac{Q}{A \times \rho}$$

$$Re = \frac{\rho \cdot v \cdot d}{\mu}$$



$Re < 2,1 \cdot 10^3 \rightarrow$ laminar flow
 $Re > 2,1 \cdot 10^3 \rightarrow$ turbulent flow

f

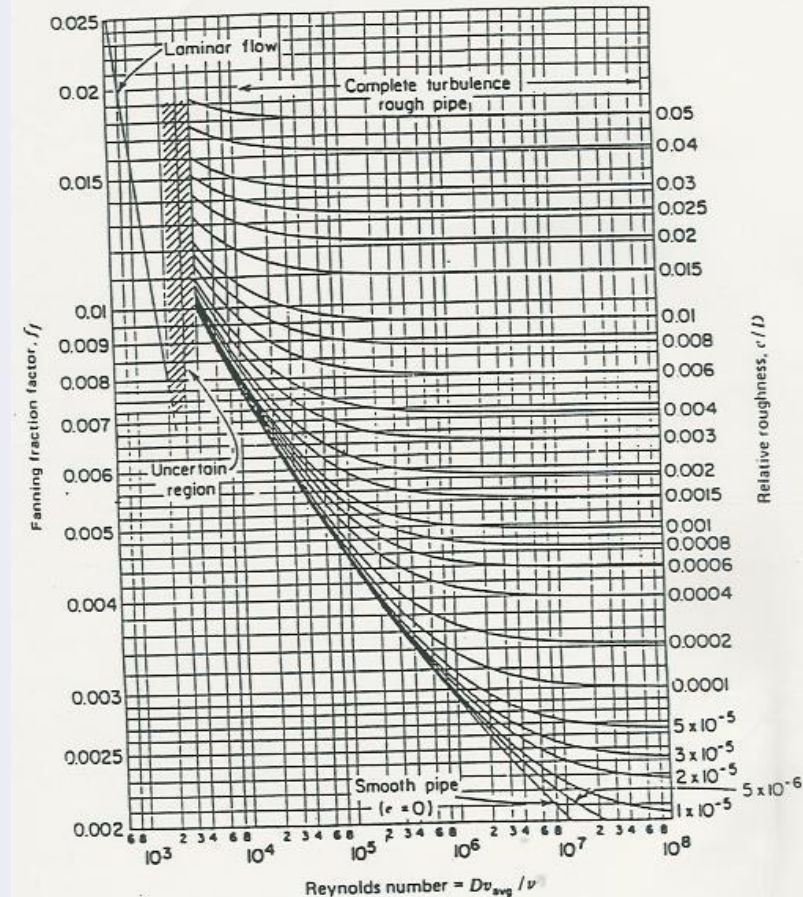
Pressure Drop

$$\Delta P = 2 * f * \rho * v^2 * \frac{L}{d}$$

Bernoulli Equation

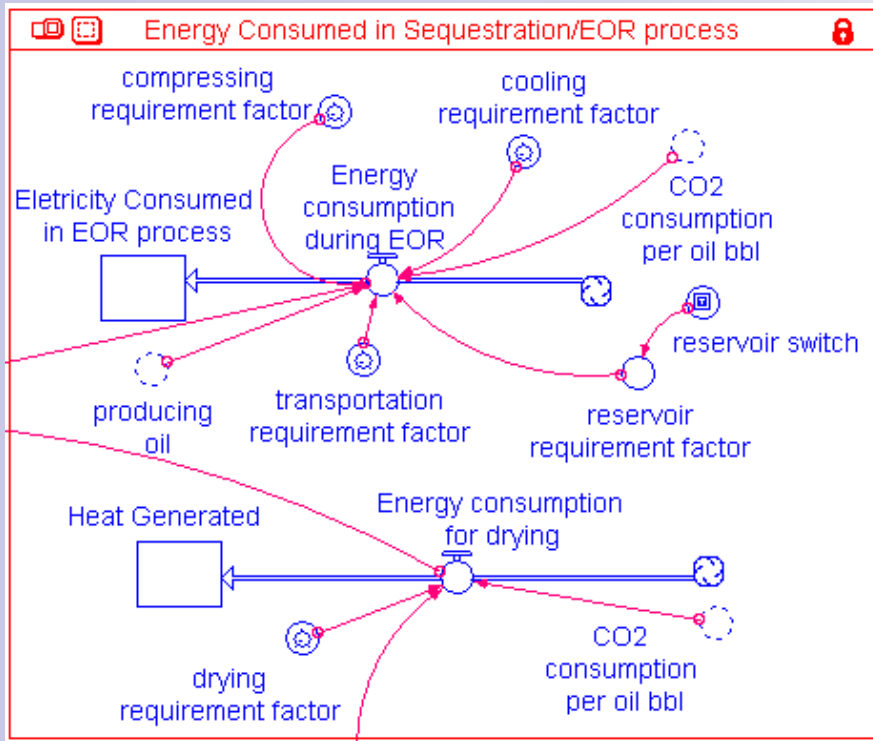
$$W = \frac{\Delta P}{\rho}$$

Fanning friction factor diagram



Source: Welty et al, 1984

4) Methodology: Energy Requirements



Compression Ratio

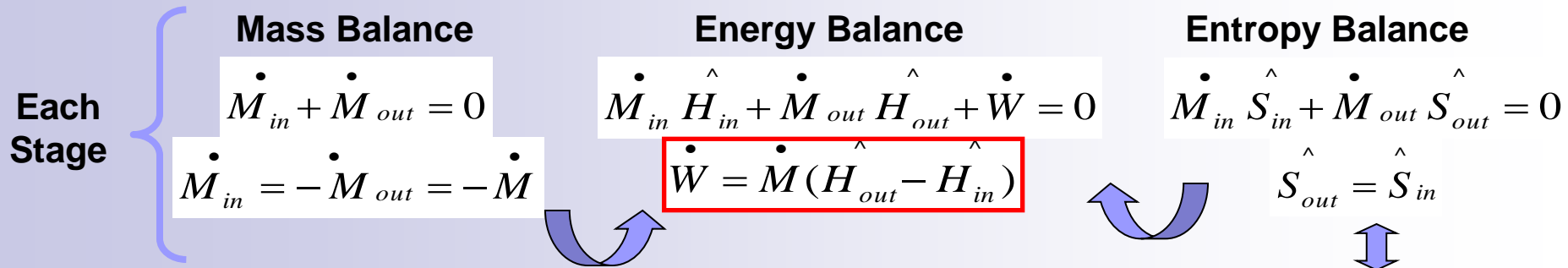
$$\frac{P_i}{P_{i-1}} = \left(\left(\frac{P_n}{P_0} \right)^{\frac{1}{n}} \right)$$

3 Stages

$$P_0 = 40 / P_1 = 127.6 / P_2 = 407 / P_3 = 1,300 \text{ psi}$$

$$T = 50^\circ\text{C}$$

(Stationary, Adiabatic, Reversible state)

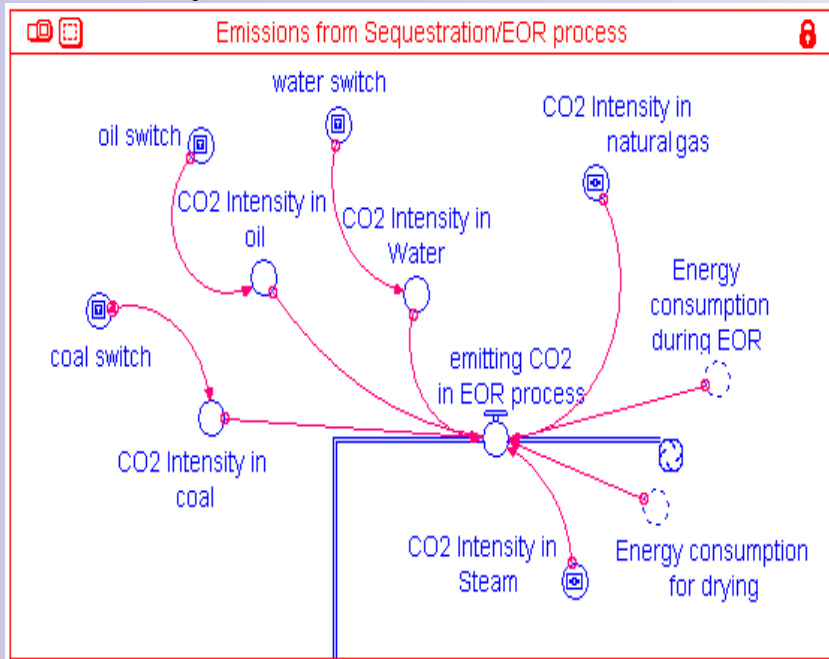


CO₂ Pressure-Enthalpy Diagram (Mollier)

4) Methodology: CO₂ Emissions

INDIRECT

Sequestration/EOR Process



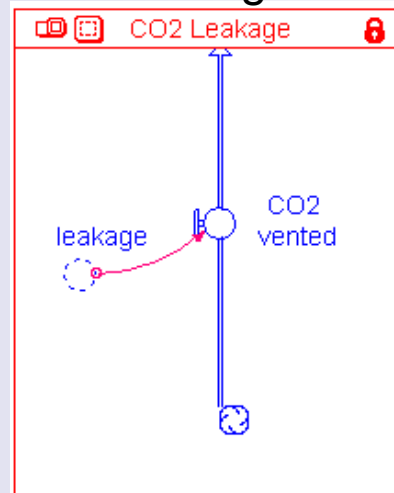
**Emissions (electricity) =
Specific emission x Energy consumed**

Emission Factor

Electricity	51 kg-CO ₂ /GJ (natural gas)
Heat	62 kg-CO ₂ /GJ (steam)

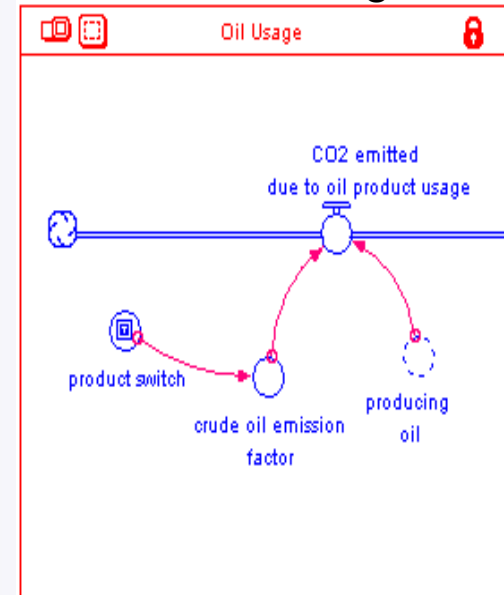
DIRECT

Leakage



**Emissions =
0.005 x Total CO₂ Injected**

Product Usage



**Emissions =
Crude oil emission factor
x
Oil produced**

CO ₂ content in Oil	73.3 t/TJ
Energetic Content	5.95 GJ/bbl
Emission Factor	0.436 tCO ₂ /bbl